

SWIVEL FEET REPLACEMENT

READ THESE INSTRUCTIONS COMPLETELY BEFORE YOU START. IF YOU DON'T UNDERSTAND THESE INSTRUCTIONS, PLEASE CALL 800-453-1192 FOR ASSISTANCE

Procedure for replacing the swivel feet with standard feet on Little Giant Ladder Systems **AIRCRAFT SUPPORT** ladders.

1. Failure to comply with all instructions may result in serious injury.
2. Make sure this kit is compatible with your ladder. If you have any questions concerning the use of this kit on Little Giant Ladder Systems products, call 800-453-1192 for assistance.
3. Before installing this kit, identify all kit components. If any components are missing or damaged, please contact Customer Care. Do not substitute any components.
4. Inspect the ladder before installing this kit. Repair or replace any damaged or missing ladder parts before using the ladder. Use only Little Giant Ladder Systems repair or replacement parts. If you are unable to repair it, discard the ladder.

COMPONENTS IN KIT 31730



(2) OUTER FEET (L)
(2) OUTER FEET (R)



(4) POP RIVETS



(4) HEX HEAD BOLTS



(4) LOCK NUTS



(4) WASHERS

TOOLS NEEDED



(2) 1/2" WRENCH



DRILL



3/16" DRILL BIT



HAMMER



CHISEL



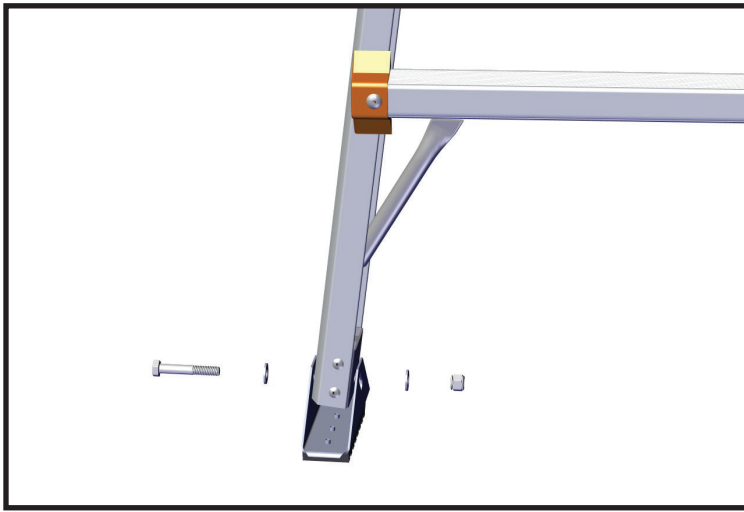
3/16" PUNCH



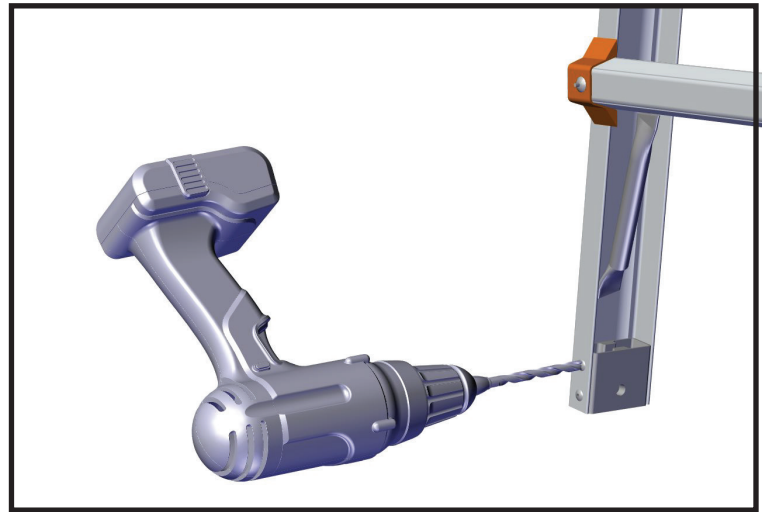
RIVET GUN

NOTE: IF ANY OTHER PART OF THE LADDER IS DAMAGED BEFORE OR DURING THE PROCESS OF INSTALLING AND/OR REPAIRING, DISCARD THE LADDER OR CONTACT CUSTOMER CARE FOR INSTRUCTIONS.

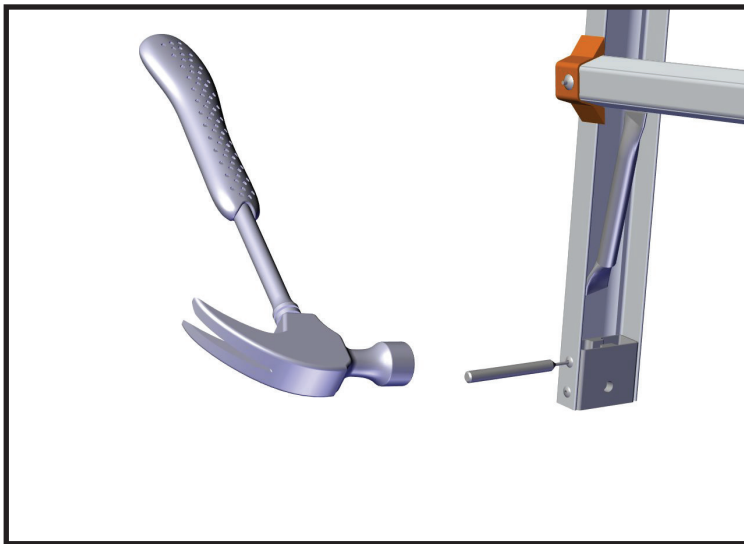
DO NOT USE A DAMAGED LADDER!



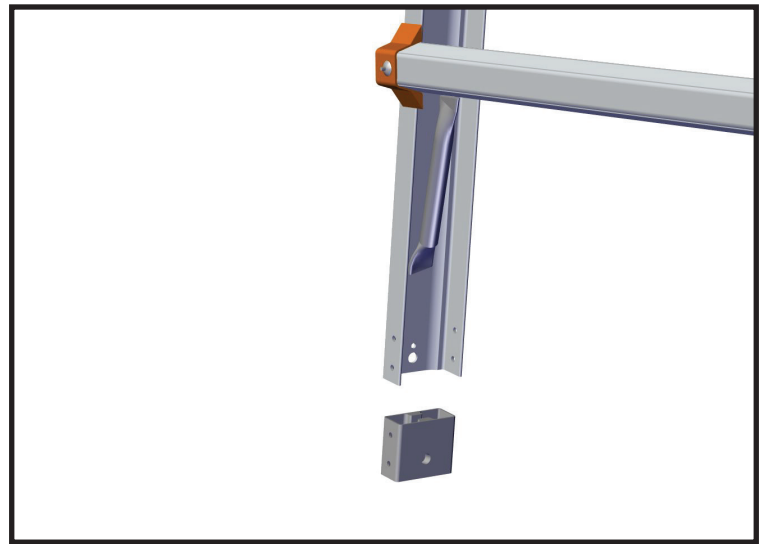
1. Using two 1/2" wrenches, remove and discard the existing nuts, bolts and washers securing the swivel feet. Then remove and discard the swivel feet.



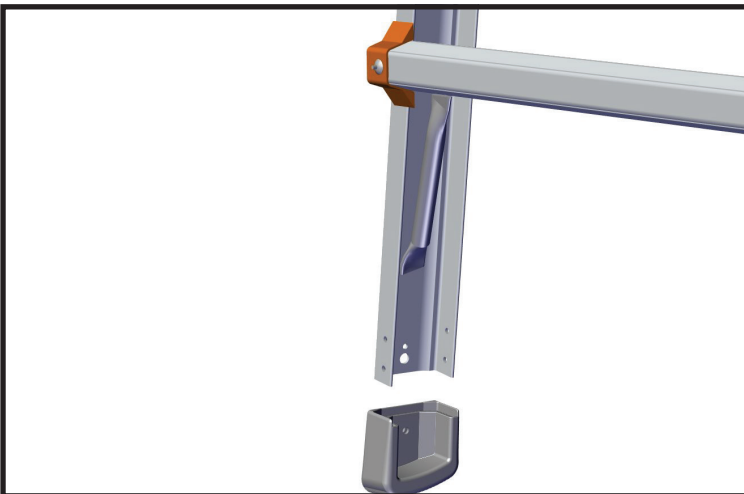
2. Using a drill with a 3/16" drill bit, remove the heads of the rivets securing the spacers. Use a hammer and chisel as necessary to completely remove the rivet heads.



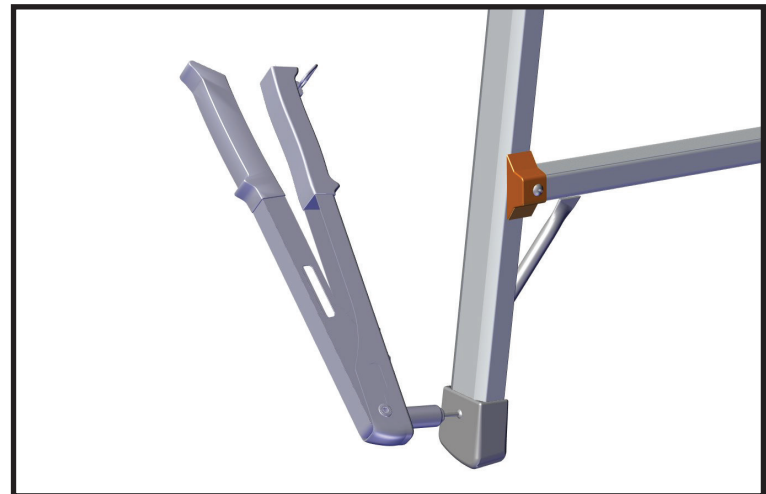
3. Using a hammer and 3/16" punch, completely remove the rivets securing the spacers.



4. Remove and discard the swivel foot spacers.



5. Place the new standard feet on the ends of the rails. The small hole in the feet should align with the small holes in the rail. Note: There are left and right feet. The pointed end of the foot goes to the outside of the ladder.



6. Insert pop rivets into the feet, and set with a rivet gun. Make sure all feet are set and ladder is secure before using ladder.

Note: This kit also includes nuts, bolts and washers that can be used in place of the pop rivets. Due to FOD regulations, using pop rivets is highly recommended.